



NOTE:

1. ALLOWABLE TWIST:  $1/2^\circ$  PER FOOT, MAX.  $5^\circ$  FOR TOTAL LENGTH
2. SHAPE TO BE USED FOR ALUMINUM AND STAINLESS STEEL TUBES.

					UNLESS OTHERWISE SPECIFIED		<b>Cotes en pouces</b>	
					ANGLES $\pm 1^\circ$ DECIMALS 1 PLACE $\pm .060$ 2 PLACE $\pm .020$ 3 PLACE $\pm .005$			
					DOES NOT APPLY TO DRL. AND RM. HOLES DRAWN TO A.N.S.I. STD. Y14.5 1973 BREAK SHARP EDGES .015 MAX. DO NOT SCALE DRAWING		NAME	
							TUBE SHAPE	
					APP.		DWG. A- 2473	
					DATE 9/18/53			
A	4860	90° $\pm 2^\circ$ WAS $\pm 1^\circ$ ADDED NOTE	RLL	12/11/03	CK'D.	DATE	MAT'L SEE NOTE 2	SCALE ---
REV.	E.C.O.	WAS	BY	DATE	DR. EWP	DATE 9/18/53	HEAT TREATMENT ---	FINISH ---